

Environmental Product Declaration

EPD of multiple products, based on a representative product in accordance with ISO 14025:2017 and EN 15804:2012+A2:2019/AC:2021 for:

BETO suspended

from XAL GmbH

Included products

direct/indirect power 1857 mm (= representative product) direct/indirect power 3057 mm

Programme

The International EPD® System www.environdec.com

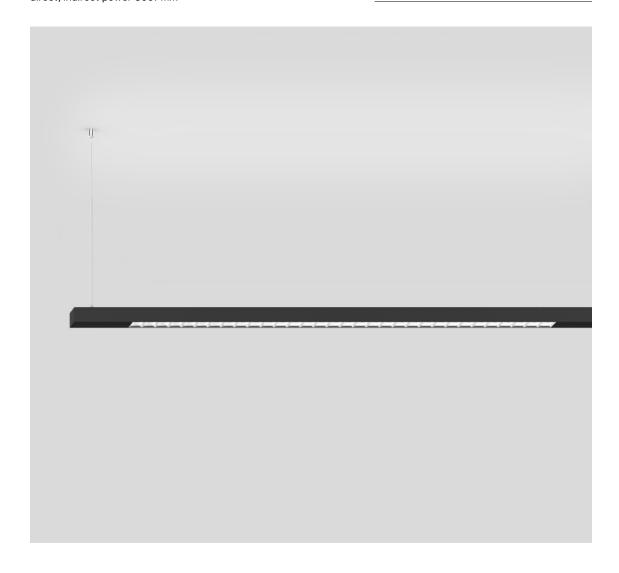
Programme operator EPD International AB

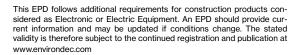
EPD registration EPD-IES-0014488:001

number

Publication date 2024-08-29

Valid until 2029-08-28











Programme information

Programme The International EPD®

System

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CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product category rules (PCR)

Product Category Rules (PCR): PCR 2019:14 Construction products version 1.3.4, 2024-04-30. UN CPC code(s): 46539 Other electric lamps and lighting fittings (including lamps and lighting fittings of a kind used for lighting public open spaces or thorough fares)

PCR review was conducted by

The Technical Committee of the International EPD® System

Life Cycle Assessment (LCA) accountability

XAL GmbH, Auer-Welsbach-Gasse 36, 8055 Graz, Austria

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via

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Approved by

The International EPD® System

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programs, or not compliant with EN 15804:2012+A2:2019/AC:2021, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/declared units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterization factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804:2012+A2:2019/AC:2021 and ISO 14025:2006.

Owner of the EPD

XAL GmbH Auer-Welsbach-Gasse 36 8055 Graz AUSTRIA

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Description of the organisation

XAL is an internationally operating manufacturer of high-end luminaires and lighting solutions for shop, office, hotel and residential lighting. For 30 years, XAL has been working with lighting designers, architects and planners to develop custom luminaires of the highest technical standard, with a focus on style and aesthetics. While XAL mainly targets B2B costumers, we also provide our standard portfolio to B2C costumers.

With its headquarters in Graz, Austria, the XAL Group currently employs 1300 people worldwide and has 30 international subsidiaries. We are continuously working on further improving our products – whether in terms of durability, efficiency, the carbon footprint, or also with regard to the replaceability and reusability of components and materials.

Product-related or management system-related certifications

XAL is certified according to several management and CSR standards.

- ISO 9001 Quality management systems
- ISO 14001 Environmental management systems
- ISO 45001 Occupational health and safety management systems
- Ecovadis regular evaluation of our corporate social responsibility based on objective criteria with a focus on the environment, labour and human rights, ethics and responsible procurement.
- UN Global Compact initiative our interactions with each other and our stakeholders, our supply chain management and our resource strategies are guided by the principles of the UN Global compact.

Name and location of production site(s)

The production site is located in Graz (XAL GmbH, Austria) and in Murska Sobota (XAL Svetila d.o.o., Slovenia).

More information **xal.com**









Product name

BETO suspended direct/indirect power 1857

Product identification

BETO combines technical excellence with subtle, minimalist design. The BETO product family is available as a floor lamp as well as in a suspended version. In all variants, the luminaire features special reflectors for optimal, screen-friendly task lighting: Ideally suited as a floor lamp for single or double workstations and in a corresponding suspended version for double or quadruple workstations. Both floor and suspended versions feature indirect light to enhance ceiling illumination. With a colour rendering index of up to CRI≥98. BETO creates an additional pleasant room atmosphere. Available in light colours 3000 K, 4000 K, or as a tuneable white option. Optionally, the luminaire can be equipped with a presence and brightness sensor. as well as a SENSE sensor, which additionally measures temperature. air quality, humidity, and noise level. This allows the lighting to be tailored to office activities while reducing energy costs.

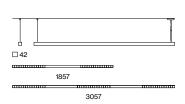
This EPD covers several variations of the BETO suspended



BETO suspended direct/indirect power 1857 (reference product)



BETO suspended direct/indirect power 3057





Product description

Luminaire housing from extruded aluminium profile. angular design; extremely slim design (only 42×42mm); no visible screws; surface powder coated; pendant fitting with cable suspension; with integrated tool-less suspension height adjustment; spring clip attachment to the luminaire; freely positionable; with transparent feeder cable; extruded profile for improved thermal management; high-gloss reflector with faceted design; direct/indirect light distribution; indirect light component with integrated PC boards and high-quality lens system for maximum. homogeneous ceiling illumination. optionally separately controllable; energy-efficient LEDs with very good colour rendering;

Product features



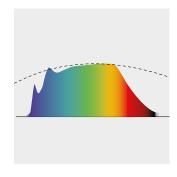
TW 2700-6500 KGreater lighting design freedom



Blind cover Glare-free illumination



Reflector (up to UGR≤13) Standard-compliant workplace illumination



Full pectrum LED Healthy and eye-friendly light

UN CPC code

· 46539 (Ver. 2.1)

Other electric lamps and lighting fittings (including lamps and lighting fittings of a kind used for lighting public open spaces or thorough-fares)



Declared unit

The declared unit is one piece of the BETO suspended direct/indirect power including the LED converter.

The weight of the product per declared unit is 3,12 kg.

For better comparison with other types of luminaires, conversion factors are also available to convert the results to 1000 lumens during a reference lifetime of 35 000 hours. This reference value is proposed by the PEP Category rules (PSR-0014-ed2.0-EN-2023 07 13). The conversion factors are available under "Additional environmental information".

The principles of "Modularity" and "polluter pay" have been followed.

Reference service life

15 years

Time representativeness

2023

Database(s) and LCA software used

LCA for Experts 10.7.1.28

Description of system boundaries

Cradle to gate with options: modules A1 – A3, C1 – C4, D and optional modules A4, A5 and B6.

Product stage (A1 – A3)

Raw materials are found in the components used for the luminaire production. The raw materials and the necessary process steps have been modelled using LCA for Experts. The population of the PCBA's is done in Graz, Austria. The main components are supplied to Murska Sobota. Slovenia where milling and powder coating of the profiles are done. Furthermore the welding. sawing and powder coating of the cover, sawing of the batwing lens, cable cutting, the final assembly as well as the packaging of the luminaire is done. The corresponding electricity mix has been used for all manufacturing steps. Transportation of all the components is incorporated. For the components which are delivered from China, aggregated data has been used, since transportation involved various routes and transport vehicles. Packaging for the components has been accounted for using a worst-case approach. The ESD-packaging is reused one time within the company, therefore only ½ of the weight is taken into account for the production and the recycling. Since connectors typically consist of various material compositions, the EPDs of XAL GmbH assume plastic/metal connectors with a generous ratio of 50/50.

Transport to building (A4)

Transport is modelled for countries where the sales share is more than >4% and modelled to the capital cities (Berlin, Zurich, Vienna, Paris, Copenhagen and Rome).

Installation into building (A5)

No emissions occur during the installation. This module includes the waste treatment of the packaging. For the transport-packaging, the euro pallet is reused 36 times, therefore only 1/36 of the weight is taken into account for the production and the end of life of the pallet. This is an assumption derived from the PEP Eco Passport rules (PSR-0014-ed2.0-EN-2023 07 13).

Use, maintenance, repair, replacement and refurbishment (B1, B2, B3, B4, B5)

These stages include the use, maintenance, repair, replacement and refurbishment of the product, which do not contribute to the environmental impacts of the products functional unit.

Operational Energy Use (B6)

The reference service life of the luminaire is 15 years. This calculation

is based on the lifespan segments of the application areas. The application areas were determined based on sales data.

	Office	Hospital	Retail	Weighted average
BETO suspended	90%	5%	5%	100%
a (service life)	15	25	5	15

Electricity consumption during the use stage is modelled based on the technical parameters of the luminaires and is representative for a weighted average of the following applications – office (90%). hospital (5%). restaurant (0%), hotel (0%) and retail (5%). Geography of the electricity mix is modelled by sales shares and is representative for European countries (99.42% - EU-28) and rest of world countries (0.58%). For the rest of world countries, an electricity mix for China is used following a worst-case approach.

The energy consumption is calculated using the formula from EN 15193:2007: Energy consumption [kWh] = $\{Pa \times FCP \times FO \times (FD \times tD + FN \times tN) + Pp \times ty\} \times 1/1.000 \times a$

The results and additional Use Phase Information is presented in the table below:

	BETO susp. direct/indirect	BETO susp. direct/indirect	
Scenario	1857 mm	3057 mm	Unit
Electricity use (15 years)	2061	5540	kWh
Active power	49	86	W
Passive power	0.20	0.20	W
Total active time	41250	64125	hours
Total passive time	90150	60705	hours
Dimmable	non-dimmable, DALI- 2 control	non-dimmable, DALI- 2 control	-
Presence control	No	No	-

Operational water use (B7)

No water is consumed during the use stage. Therefore this stage does not contribute to the environmental impacts of the products functional unit

End-of-life stage (C1 - C4)

The BETO suspended direct/indirect power is presumed to be decomposed manually; therefore no emissions should occur. For the



corresponding waste destinations, the following distances are used:

- To recycling facility 250 km
- To incineration facility 50 km
- To landfill 100 km for metal and electronic parts, 20 km for plastic parts and packaging waste

Based on official statistics and literature, waste treatment options are taken into account for Europe and rest of the world countries.

Scenario ((luminaire -	+
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mounting accessory)	BETO suspended	Unit
Collected separately	3.13	kg
Collected with mixed (construction) waste	0.00	kg
For reuse	0.00	kg
For recycling	1.66	kg
For energy recovery	0.69	kg
For final disposal	0.67	kg

Module D

According to the guidelines of EN 15804+A2 and the PCR from EPD International, calculations are made for Module D. The loads and benefits result from the export of secondary materials and the energy which comes from incineration and landfilling. In Module D also the benefits from the product packaging waste are included.

Scenario (contributing

materials, incl. packaging)	BETO suspended	Unit
Materials for recycling	3.03	kg
Materials for export of secondary fuels	0.00	kg
Materials for incineration	0.86	kg
Materials for land filling	0.84	kg

Cut-off rules

Consistent with the PCR, a minimum of 95% of total inflows (mass and energy) are included. In addition, materials and processes with insignificant contributions of less than 1% are also included. For the use and end-of-life stage, scenarios are used, factoring in geographical conditions (such as electricity mix) and applications (waste treatment practices).

Data quality

Based on site specific information, this LCA study reflects the production for 2023. Components are supplied by external vendors, therefore manufacturing processes are modelled using LCA for Experts, with the best fitting representative geographical conditions and applications.

Electricity grid

For the manufacturing in Graz, Austria, purchased renewable electricity grid mix as stated on the invoice is used: Hydro (87.3%), Wind (8.4%), Solar (2%), Biomass (1.4%), other RE (0.9%). Since only renewable electricity is used, the climate impact for CO_2 emissions is assumed to be 0.

For Murska Sobota, Slovenia, the corresponding electricity grid mix is: $100\,\%$ Hydro. Again, the climate impact for CO_2 emissions is assumed to be 0.

Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation

	Pr	oduct sta	age		ruction s stage		Use stage						End of life stage				Resource recovery stagered
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recov- ery-Recycling- potential
Module	A1	A2	А3	Α4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	СЗ	C4	D
Modules declared	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
Geography	GLO	GLO	AUT, SLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO
Specific data used		>90%			-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products		+40%			-	-	-	_	-	_	-	_	_	-	_	-	-
Variation – sites	S	ingle Si	te		-	-	-	-	-	-	-	-	-	-	-	-	-
Acronyms		GLO = Global, AUT = Austria, SLO = Slovenia															



Content information

Product components	Weight, kg	Weight-% (versus total weight)	Post-consumer material, weight-%	Biogenic material, weight-% / declared unit	Biogenic material, kg C/declared unit
Aluminum	1.92 61.25		0.00	0.00	0.00
Polycarbonate	0.51	16.32	0.00	0.00	0.00
Steel	0.14	4.42	0.00	0.00	0.00
Polyvinyl chloride (PVC)	0.08	2.62	0.00	0.00	0.00
Adhesive based on silane modified polymers	0.07	2.17	0.00	0.00	0.00
Epoxy resin	0.06	2.05	0.00	0.00	0.00
Brass	0.06	1.77	0.00	0.00	0.00
Glass fibers	0.05	1.76	0.00	0.00	0.00
Copper	0.03	1.04	0.00	0.00	0.00
TOTAL	3.13	100.00	0.00	0.00	0.00

Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/ declared unit
Paper	0.017	0.54	0.0009
Polyethylenterephtahalat (PET)	0.002	0.06	0.00
Cardboard	1.70	54.22	0.86
TOTAL	1.72	54.83	0.87

The products do not contain any REACH and RoHS SVHC substances in amounts greater than 0.1 % (1000 ppm).



Mandatory impact category indicators according to EN 15804

Results per BETO suspended direct/indirect power 1857

Indicator	Unit	A1 – A3	A4	A 5	B1 – B5	В6	B7	C1	C2	C3	C4	D
GWP - fossil	kg CO ₂ eq.	5.20E+01	4.98E-01	1.15E-01	0.00E+00	6.26E+02	0.00E+00	0.00E+00	6.08E-02	2.53E+00	2.31E-02	-2.09E+01
GWP – biogenic	kg CO ₂ eq.	-4.06E+00	0.00E+00	4.06E+00	0.00E+00							
GWP - luluc	kg CO ₂ eq.	3.52E-02	8.33E-03	9.13E-04	0.00E+00	9.97E-02	0.00E+00	0.00E+00	1.02E-03	7.54E-05	6.37E-05	3.53E-04
GWP - total	kg CO ₂ eq.	4.79E+01	4.98E-01	4.18E+00	0.00E+00	6.26E+02	0.00E+00	0.00E+00	6.08E-02	2.53E+00	2.31E-02	-2.09E+01
ODP	kg CFC 11 eq.	1.44E-08	4.99E-14	1.50E-13	0.00E+00	1.24E-08	0.00E+00	0.00E+00	6.10E-15	1.45E-12	6.12E-14	-1.21E-10
AP	mol H+ eq.	2.61E-01	7.09E-04	2.85E-04	0.00E+00	1.89E+00	0.00E+00	0.00E+00	8.65E-05	5.84E-04	1.59E-04	-7.10E-02
EP – freshwater	kg P eq.	1.04E-03	2.11E-06	2.34E-06	0.00E+00	2.60E-03	0.00E+00	0.00E+00	2.58E-07	3.26E-07	4.23E-08	-3.00E-05
EP – marine	kg N eq.	5.09E-02	2.62E-04	1.26E-04	0.00E+00	3.14E-01	0.00E+00	0.00E+00	3.20E-05	1.64E-04	3.99E-05	-1.56E-02
EP – terrestrial	mol N eq.	5.36E-01	3.11E-03	1.22E-03	0.00E+00	3.32E+00	0.00E+00	0.00E+00	3.80E-04	2.72E-03	4.39E-04	-1.67E-01
POCP	kg NMVOC eq.	1.47E-01	6.71E-04	3.78E-04	0.00E+00	8.71E-01	0.00E+00	0.00E+00	8.19E-05	4.40E-04	1.23E-04	-4.40E-02
ADP – minerals & metals*	kg Sb eq.	1.95E-03	4.22E-08	6.70E-09	0.00E+00	1.26E-04	0.00E+00	0.00E+00	5.15E-09	2.26E-08	2.11E-09	-1.89E-04
ADP – fossil*	MJ	7.26E+02	6.47E+00	1.12E+00	0.00E+00	1.29E+04	0.00E+00	0.00E+00	7.90E-01	1.59E+00	3.35E-01	-2.83E+02
WDP*	m ³	2.05E+01	7.38E-03	5.23E-02	0.00E+00	1.22E+02	0.00E+00	0.00E+00	9.01E-04	2.66E-01	2.67E-03	-2.71E+00

Acronyms

GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Additional mandatory and voluntary impact category indicators

Results per BETO suspended direct/indirect power 1857

Indicator	Unit	A1 – A3	A4	A5	B1 – B5	В6	B7	C1	C2	C3	C4	D
GWP – GHG ¹	${\rm kg~CO}_{\rm 2}$ eq.	5.20E+01	4.98E-01	1.15E-01	0.00E+00	6.26E+02	0.00E+00	0.00E+00	6.08E-02	2.53E+00	2.31E-02	-2.09E+01
PM	disese inc.	3.77E-06	7.17E-09	2.26E-09	0.00E+00	1.60E-05	0.00E+00	0.00E+00	8.76E-10	6.59E-09	1.92E-09	-1.22E-06
IRP – HE**	kg U235-EQ	3.46E+00	1.17E-03	2.87E-03	0.00E+00	1.88E+02	0.00E+00	0.00E+00	1.43E-04	1.84E-02	4.99E-04	-1.32E+00
ETP – fw*	CTUe	3.31E+02	4.76E+00	7.67E-01	0.00E+00	3.31E+03	0.00E+00	0.00E+00	5.81E-01	6.33E-01	1.94E-01	-9.41E+01
HTP – c*	CTUh	4.61E-08	9.54E-11	1.88E-11	0.00E+00	2.21E-07	0.00E+00	0.00E+00	1.17E-11	5.35E-11	1.88E-11	-1.39E-08
HTP – nc*	CTUh	1.09E-06	4.25E-09	1.04E-09	0.00E+00	3.13E-06	0.00E+00	0.00E+00	5.19E-10	3.58E-09	1.87E-09	-2.13E-07
SQP	dimension- less	2.82E+02	3.20E+00	4.23E-01	0.00E+00	6.09E+03	0.00E+00	0.00E+00	3.91E-01	6.04E-01	6.63E-02	5.58E+02
Acronyms	PM = particula cancer effects								icity (freshwa	ter). HTP – c =	= human toxic	ity potential

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

^{*} Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Results of the environmental performance indicators



Resource use indicators

Results per BETO suspended direct/indirect power 1857

D	C4	СЗ	C2	C1	B7	В6	B1 – B5	A5	A4	A1 – A3	Unit	Indicator
02 -4.18E+01	5.00E-02	8.00E-01	6.68E-02	0.00E+00	0.00E+00	9.13E+03	0.00E+00	1.55E-01	5.47E-01	3.39E+02	MJ	PERE
00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MJ	PERM
02 -4.18E+01	5.00E-02	8.00E-01	6.68E-02	0.00E+00	0.00E+00	9.13E+03	0.00E+00	1.55E-01	5.47E-01	3.39E+02	MJ	PERT
01 -2.83E+02	3.35E-01	1.59E+00	7.90E-01	0.00E+00	0.00E+00	1.29E+04	0.00E+00	1.12E+00	6.47E+00	7.27E+02	MJ	PENRE
00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MJ	PENRM
01 -2.83E+02	3.35E-01	1.59E+00	7.90E-01	0.00E+00	0.00E+00	1.29E+04	0.00E+00	1.12E+00	6.47E+00	7.27E+02	MJ	PENRT
00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	kg	SM
00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MJ	RSF
00 0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	MJ	NRSF
05 -1.04E-01	8.09E-05	6.48E-03	7.50E-05	0.00E+00	0.00E+00	4.22E+00	0.00E+00	1.30E-03	6.14E-04	6.19E-01	m³	FW
:+(:+(3.35E 0.00E 0.00E	1.59E+00 0.00E+00 0.00E+00 0.00E+00	7.90E-01 0.00E+00 0.00E+00 0.00E+00	0.00E+00 0.00E+00 0.00E+00	0.00E+00 0.00E+00 0.00E+00	1.29E+04 0.00E+00 0.00E+00 0.00E+00	0.00E+00 0.00E+00 0.00E+00	1.12E+00 0.00E+00 0.00E+00 0.00E+00	6.47E+00 0.00E+00 0.00E+00 0.00E+00	7.27E+02 0.00E+00 0.00E+00 0.00E+00	MJ kg MJ	PENRT SM RSF

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of non-renewable s

Waste indicators

Results per BETO suspended direct/indirect power 1857

Indicator	Unit	A1 – A3	Α4	A5	B1 – B5	В6	B7	C1	C2	СЗ	C4	D
Hazardous waste disposed	kg	2.71E-06	2.09E-10	1.96E-09	0.00E+00	1.93E-05	0.00E+00	0.00E+00	2.56E-11	1.03E-09	4.26E-11	3.51E-08
Non-hazard- ous waste disposed	kg	1.10E+01	1.01E-03	2.00E-01	0.00E+00	1.17E+01	0.00E+00	0.00E+00	1.23E-04	2.74E-01	1.41E+00	-6.96E+00
Radioactive waste disposed	kg	2.48E-02	8.36E-06	1.82E-05	0.00E+00	2.02E+00	0.00E+00	0.00E+00	1.02E-06	1.29E-04	4.06E-06	-1.28E-02

Output flow indicators

Results per BETO suspended direct/indirect power 1857

Indicator	Unit	A1 – A3	A4	A 5	B1 – B5	В6	В7	C1	C2	СЗ	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	2.00E+00	0.00E+00	1.92E+00	0.00E+00	1.75E+00						
Materials for energy recovery	kg	0.00E+00	0.00E+00	2.78E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.17E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported en- ergy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Additional environmental information



Results for 1,000 lumens during a reference life of 35,000 hours produced by 1 BETO suspended luminaire (as per reference of PEP-ECO Passport PSR-0014-ed2.0-EN-2023 07 13).

A conversion factor can be used for converting the results to 1000 lumens during a reference life of 35 000 hours.

	A1 – A3	A4	A5	B6	C1-C4	D
	Production	Transport	Installation	Use stage	End of life	Resource recovery
Conversion factor	0.15	0.15	0.15	0.85	0.15	0.15

Conversion to BETO suspended direct/indirect 1857 mm

The BETO suspended direct/indirect 1857 mm and the 3057 mm belong to an environmental homogenous family and fulfil the requirements established by the PEP-PCR-ed4-EN-2021 09 06 by PEP-ECO Passport. The 3057 mm variants use the same material and production technology, but there are differences in weight for the aluminium profile, plastic

covers. converter, PCBA and the amount of lenses. screws and other matching components. These differences have been incorporated in the model and therefore the difference in the environmental impact can be scaled based on the BETO Suspended direct/indirect 1857 reference Product using the given conversion factors:

Conversion Factors for environmental impacts for 3057:

	A1-A3	A4	A5	В6	C1-C4	D
1857 (reference product)	1	1	1	1	1	1
3057	1.40	1.39	1.19	1.76	1.51	1.40

Information about the Product Family:

	Power	Lumen	Structure Weight	Weight of light source	Weight of packaging	Weight of product excl. packaging	Weight of product incl. packaging
Unit	W	lm/W	kg	kg	kg	kg	kg
BETO suspended 1857 (reference product)	49	137	2.92	0.20	1.71	3.13	6.53
BETO suspended 3057	86	137	3.93	0.34	2.04	4.70	8.76

Information related to the sectorial EPD

This EPD is not sectoral.

Differences from previous versions

This is the first version of the EPD.

References



EN 15804:2012+A2:2019/AC:2021 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products.

EN 15193:2007 Energy performance of buildings - Energy requirements for lighting

European court of auditors. EU actions and existing challenges on electronic waste. Review No. 4. 2021

General Programme Instructions of the International EPD® System. Version 4.0.

ISO 14025:2006 - Environmental labels and declarations - Type III environmental declarations - Principles and procedures

ISO 14040:2021 Environmental management – Life cycle assessment – Principles and framework

ISO 14044:2021 Environmental management – Life cycle assessment – Requirements and guidelines

LCA for Experts 10.7.1.28

PCR-ed4-EN-2021 09 062021 P.E.P. Association. <u>Product Category Rules</u> for Electrical. Electronic and HVAC-R Products.

Product category rules (PCR) 2019:14 Construction products version 1.3.4, 2024-04-30. The EPD International, 2024

Photo credits

p. 4 Granitlab Coworking St. Martin im Mühlkreis, AT –
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