



Environmental Product Declaration

EPD of multiple products, based on a representative product in accordance with ISO 14025:2017 and EN 15804:2012+A2:2019/AC:2021 for:

LOUVER, SPOT LINE for MOVE IT PRO

from XAL GmbH

Programme

The International EPD® System
www.environdec.com

Programme operator

EPD International AB

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This EPD follows additional requirements for construction products considered as Electronic or Electric Equipment. An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



Programme information

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CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR)

PCR 2019:14 Construction products version 1.3.4, 2024-04-30
UN CPC code(s): 4653 (Ver. 2.1) Lighting Equipment

PCR review was conducted by

The Technical Committee of the International EPD® System

Life Cycle Assessment (LCA) accountability

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Independent third-party verification of the declaration and data, according to ISO 14025:2006, via

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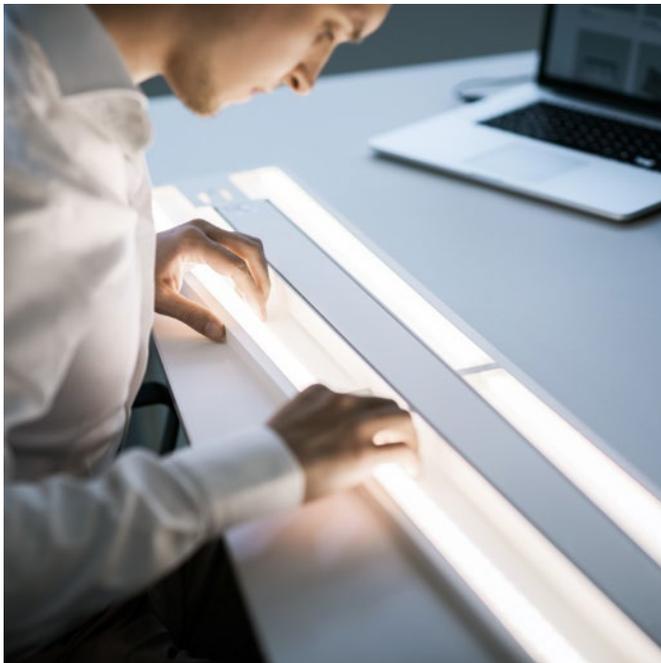
The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programs, or not compliant with EN 15804:2012+A2:2019/AC:2021, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/declared units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterization factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804:2012+A2:2019/AC:2021 and ISO 14025:2006.

Owner of the EPD

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Description of the organisation

XAL is an internationally operating manufacturer of high-end luminaires and lighting solutions for shop, office, hotel and residential lighting. For 30 years, XAL has been working with lighting designers, architects and planners to develop custom luminaires of the highest technical standard, with a focus on style and aesthetics. While XAL mainly targets B2B costumers, we also provide our standard portfolio to B2C costumers.

With its headquarters in Graz, Austria, the XAL Group currently employs 1300 people worldwide and has 30 international subsidiaries. We are continuously working on further improving our products – whether in terms of durability, efficiency, the carbon footprint, or also with regard to the replaceability and reusability of components and materials.

Product-related or management system-related certifications

XAL is certified according to several management and CSR standards.

- **ISO 9001** – Quality management systems
- **ISO 14001** – Environmental management systems
- **ISO 45001** – Occupational health and safety management systems
- **Ecovadis** – regular evaluation of our corporate social responsibility based on objective criteria with a focus on the environment, labour and human rights, ethics and responsible procurement.
- **UN Global Compact initiative** – our interactions with each other and our stakeholders, our supply chain management and our resource strategies are guided by the principles of the UN Global compact.

Name and location of production site(s)

The production sites are located in Murska Sobota (XAL Svetila d.o.o., Slovenia) and in Graz (XAL GmbH, Austria).

The production facilities operate in a complementary manner, with each product passing through both facilities.

More information
xal.com



Product name

LOUVER (reference product), **SPOT LINE** for MOVE IT PRO

Product identification

Linear light insets for MOVE IT PRO system.

This EPD covers multiple products:

- LOUVER Inset for MOVE IT PRO (representative product)
- SPOT LINE Inset for MOVE IT PRO

The Insets are available with CRI > 80 and CRI > 90. Conversion factors for all products are given in the Additional Environmental Information section.

Product description

Linear light inset made of plastic; light inset, incl. high power adapter + converter can be installed flexibly and without tools; flush with profile system; fitted with single LED light points; good glare reduction due to recessed light point plane; despite this increased efficiency through special lens technology; energy-efficient LEDs with very good colour rendering.

UN CPC code(s):

- 4653 (Ver. 2.1) Other electric lamps and lighting fittings (including lamps and lighting fittings of a kind used for lighting public open spaces or thorough-fares)

Technical specifications

Specification	LOUVER inset	SPOT LINE inset
Inset power	18.4 W	18.4 W
Luminous efficacy	Up to 162 lm/W	Up to 152 lm/W
Colour temperature	2700 K, 3000 K, 3500 K, 4000 K	2700 K, 3000 K, 3500 K, 4000 K
Electrical	DALI-2	DALI-2
Physical	Length: 1000 – 3000mm Width: 43 mm Height 13 mm	Length: 1000 – 3000mm Width: 43 mm Height 13 mm

Declared unit

The declared unit is 1 meter of the LOUVER Inset including the LED-Converter with a colour temperature of 3000 K. This product has been selected as the reference due to the highest predicted share of sales.

The weight of the product per declared unit is 0.463 kg.
Luminous flux: 2576lm

For better comparison with other types of luminaires, conversion factors are also available to convert the results to 1000 lumens during a reference lifetime of 35000 hours. This reference value is proposed by the PEP Category rules (PSR-0014-ed2.0-EN-2023 07 13). The conversion factors are available under "Additional environmental information".

The principles of "Modularity" and "polluter pay" have been followed.

Reference service life

12.35 years

Time representativeness

2023-2024

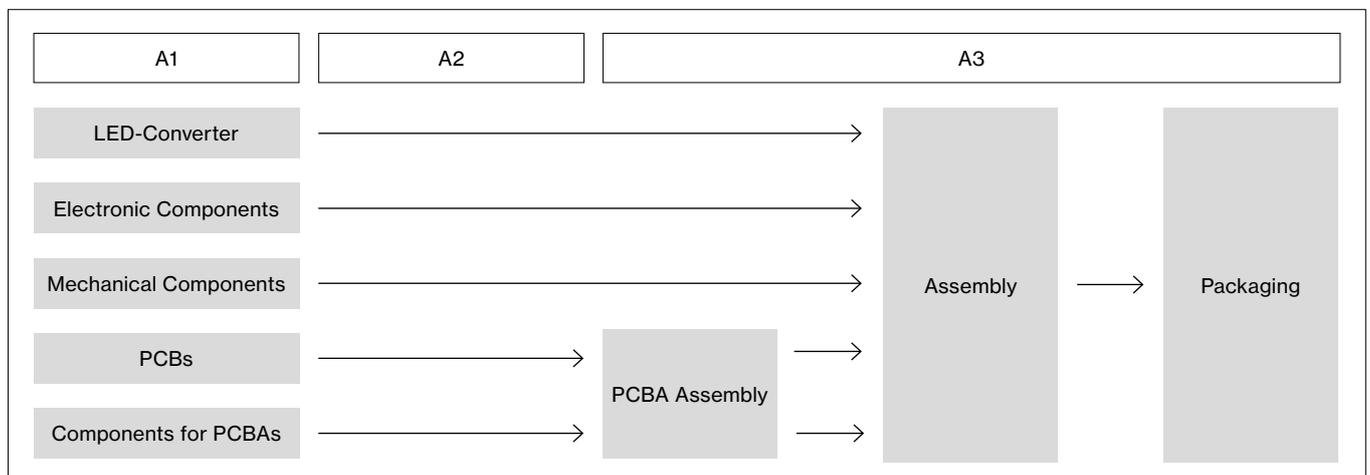
Database(s) and LCA software used

LCA for Experts 10.9.0.20 (Sphera)

Description of system boundaries

Cradle to grave and module D

System diagram (A1 – A3)



Product stage (A1 – A3)

Raw materials are found in the components used for the luminaire production. The raw materials and the necessary process steps have been modelled using LCA for Experts.

The PCB is assembled in Graz, Austria. The final assembly of the luminaire is done in Murska Sobota, Slovenia. The corresponding electricity mix has been used for all manufacturing steps. Transportation of all the components is incorporated. For the components which are delivered from China, aggregated data has been used, since transportation involved various routes and transport vehicles. Packaging for the components has been accounted for using a worst-case approach. The ESD-packaging is reused one time within the company, therefore only 1/2 of the weight is taken into account for the production and the recycling. Since connectors typically consist of various material compositions, the EPDs of XAL GmbH assume plastic/metal connectors with a ratio of 50/50.

Transport to building (A4)

The transport is calculated from Graz, Austria to the capitals of the countries with predicted sales shares >4% (Vienna, Berlin, London, Zurich, Stockholm, Copenhagen).

The product market includes countries all over the world.

Weighted distance:	846.5 km
Truck used:	Class EURO 6, 26-28 t
Fuel type:	Diesel (0.00287 kg/100 kkm)

Installation into building (A5)

No emissions occur during the installation. This module includes the waste treatment of the packaging. For the transport-packaging, the euro pallet is reused 36 times, therefore only 1/36 of the weight is taken into account for the production and the end of life of the pallet. This is an assumption derived from the PEP Eco Passport rules (PSR-0014-ed2.0-EN-2023 07 13).

Material	Weight (kg)
Cardboard	0.226
Paper	0.019
Polyethylene film	0.002
Polyamid	0.0002
Polyvinylchlorid	0.002
Wooden Pallet	0.022

Use, maintenance, repair, replacement and refurbishment (B1, B2, B3, B4, B5)

These stages include the use, maintenance, repair, replacement and refurbishment of the product, which do not contribute to the environmental impacts of the product's functional unit.

Operational Energy Use (B6)

The reference service life of the luminaire is 12.35 years. This calculation is based on the lifespan segments of the application areas. The application areas were determined based on sales data.

Electricity consumption during the use stage is modelled based on the technical parameters of the luminaires and is representative for a weighted average of the following applications – office (60%), hospital (2%), hotel (6%), restaurant 7%), and retail (25%) with an average lifetime of 12.35 years. Geography of the electricity mix is modelled by predicted sales shares and is representative for European countries (92% - EU-28) and rest of world countries (8%). For the rest of world countries, an electricity mix for China is used following a worst-case approach.

The energy consumption is calculated using the formula from EN 15193:2007: **Energy consumption [kWh] = {Pa × FCP × FO × (FD × tD + FN × tN) + Pp × ty} × 1/1.000 × a**

The results and additional Use Phase Information is presented in the table below:

Scenario	LOUVER / SPOT LINE inset	Unit
Electricity use (12.35 years)	809.7	kWh
Active power	18.4	W
Passive power	0.50	W
Total active time	41064	hours
Total passive time	67122	hours
Dimmable	DALI-2 control	-
Presence control	No	-

Operational water use (B7)

No water is consumed during the use stage. Therefore this stage does not contribute to the environmental impacts of the products functional unit.

End-of-life stage (C1 – C4)

The product is presumed to be decomposed manually; therefore no emissions should occur. For the corresponding waste destinations, the following distances are used:

- To recycling facility – 250 km
- To incineration facility – 50 km
- To landfill – 100 km for metal and electronic parts, 20 km for plastic parts and packaging waste

Based on official statistics and literature, waste treatment options are taken into account for Europe and rest of the world countries.

Scenario (luminaire + mounting accessory)	LOUVER inset	Unit
Collected separately	0.463	kg
Collected with mixed (construction) waste	-	kg
For reuse	-	kg
For recycling	0.119	kg
For energy recovery	0.154	kg
For final disposal	0.191	kg

Module D

According to the guidelines of EN 15804+A2 and the PCR from EPD International, calculations are made for Module D. The loads and benefits result from the export of secondary materials and the energy which comes from incineration and landfilling. In Module D also the benefits from the product packaging waste are included.

Scenario (contributing materials, incl. packaging)	LOUVER inset	Unit
Materials for recycling	0.34	kg
Materials for export of secondary fuels	-	kg
Materials for incineration	0.18	kg

Cut-off rules

Consistent with the PCR, a minimum of 95% of total inflows (mass and energy) are included. In addition, materials and processes with insignificant contributions of less than 1% are also included. For the use and end-of-life stage, scenarios are used, factoring in geographical conditions (such as electricity mix) and applications (waste treatment practices).

The following processes have been excluded:

- Manufacture of equipment used in production, buildings or any other capital goods;
- The transportation of personnel to the plant;
- Transportation of personnel within the plant;
- Research and development activities;
- Long-term emissions.

Data quality

The product has only been on the market since 2024. Therefore, for calculations based on sales shares, a forecast has been used. The reference year for overhead calculations is 2023.

Components are supplied by external vendors, therefore manufacturing processes are modelled using LCA for Experts, with the best fitting representative geographical conditions and applications.

Electricity grid

For the manufacturing in Graz, Austria, purchased renewable electricity grid mix as stated on the invoice is used: Hydro (87.3 %), Wind (8.4 %), Solar (2 %), Biomass (1.4 %), other RE (0.9 %). Since only renewable electricity is used, the climate impact for CO₂ emissions is assumed to be 0.

For Murska Sobota, Slovenia, the corresponding electricity grid mix is: 100% Hydro. Again, the climate impact for CO₂ emissions is assumed to be 0.

Environmental impact of the electricity used in	AUT	SLO
CO ₂ eq. [kg/kWh]	0.008	0.005

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

Module	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recov-ery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Geography	GLO	GLO	AUT, SLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO
Specific data used	54%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	+5%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Acronyms	GLO = Global, AUT = Austria, SLO = Slovenia																

Content information

Product components	Weight, kg	Weight-% (versus total weight)	Post-consumer material, weight-%	Biogenic material, weight-% / declared unit	Biogenic material, kg C / declared unit
Polycarbonate	0.22	46.95	0.00	0.00	0.00
Glass fibers	0.08	17.80	0.00	0.00	0.00
Epoxy resin	0.07	14.46	0.00	0.00	0.00
Copper	0.05	11.54	0.00	0.00	0.00
Aluminum	0.008	1.70	0.00	0.00	0.00
Steel	0.005	1.08	0.00	0.00	0.00
Tin	0.005	1.07	0.00	0.00	0.00
Others (<1%)	0.025	5.40	0.00	0.00	0.00
TOTAL	0.463	100.00	0.00	0.00	0.00

Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C / declared unit
Paper	0.02	4.18	0.01
Cardboard	0.13	27.59	0.07
Polyvinylchlorid	0.002	0.53	0.00
Polyamid	0.00015	0.03	0.00
TOTAL	0.15	32.33	0.08

The products do not contain any REACH and RoHS SVHC substances in amounts greater than 0.1 % (1000 ppm).

Mandatory impact category indicators according to EN 15804

Results per meter of LOUVER inset												
Indicator	Unit	A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
GWP – fossil	kg CO ₂ eq.	1.27E+01	8.13E-03	1.32E-02	0.00E+00	2.75E+02	0.00E+00	0.00E+00	8.67E-03	7.74E-01	6.25E-03	-1.30E+00
GWP – biogenic	kg CO ₂ eq.	-4.56E-01	0.00E+00	4.56E-01	0.00E+00							
GWP – luluc	kg CO ₂ eq.	1.64E-02	1.39E-04	1.02E-04	0.00E+00	8.32E-02	0.00E+00	0.00E+00	1.48E-04	2.73E-05	1.17E-05	-3.14E-04
GWP – total	kg CO₂ eq.	1.23E+01	8.27E-03	4.69E-01	0.00E+00	2.75E+02	0.00E+00	0.00E+00	8.82E-03	7.74E-01	6.26E-03	-1.30E+00
ODP	kg CFC 11 eq.	5.28E-09	8.33E-16	1.71E-14	0.00E+00	4.75E-09	0.00E+00	0.00E+00	8.88E-16	5.85E-13	1.49E-14	-3.89E-12
AP	mol H+ eq.	5.74E-02	1.18E-05	3.07E-05	0.00E+00	8.56E-01	0.00E+00	0.00E+00	1.26E-05	2.02E-04	4.50E-05	-1.24E-02
EP – freshwater	kg P eq.	1.36E-04	3.53E-08	2.62E-07	0.00E+00	9.71E-04	0.00E+00	0.00E+00	3.76E-08	1.28E-07	1.08E-08	-1.11E-06
EP – marine	kg N eq.	1.09E-02	4.37E-06	1.35E-05	0.00E+00	1.51E-01	0.00E+00	0.00E+00	4.67E-06	5.99E-05	1.15E-05	-1.56E-03
EP – terrestrial	mol N eq.	1.15E-01	5.19E-05	1.30E-04	0.00E+00	1.60E+00	0.00E+00	0.00E+00	5.54E-05	9.31E-04	1.26E-04	-1.67E-02
POCP	kg NMVOC eq.	3.20E-02	1.12E-05	4.06E-05	0.00E+00	4.24E-01	0.00E+00	0.00E+00	1.19E-05	1.60E-04	3.50E-05	-4.45E-03
ADP – minerals & metals*	kg Sb eq.	1.73E-03	7.03E-10	7.57E-10	0.00E+00	4.80E-05	0.00E+00	0.00E+00	7.50E-10	7.91E-09	6.52E-10	-7.43E-04
ADP – fossil*	MJ	1.72E+02	1.08E-01	1.25E-01	0.00E+00	5.19E+03	0.00E+00	0.00E+00	1.15E-01	6.54E-01	8.32E-02	-1.86E+01
WDP*	m ³	3.63E+00	1.23E-04	5.50E-03	0.00E+00	5.95E+01	0.00E+00	0.00E+00	1.31E-04	8.48E-02	6.96E-04	-2.09E-01

Acronyms
 GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Additional mandatory and voluntary impact category indicators

Results per meter of LOUVER inset												
Indicator	Unit	A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
GWP – GHG ¹	kg CO ₂ eq.	1.27E+01	8.27E-03	1.33E-02	0.00E+00	2.75E+02	0.00E+00	0.00E+00	8.82E-03	7.74E-01	6.26E-03	-1.30E+00
PM	disease inc.	6.61E-07	1.20E-10	2.48E-10	0.00E+00	8.10E-06	0.00E+00	0.00E+00	1.28E-10	2.25E-09	5.54E-10	-9.28E-08
IRP – HE**	kg U235-eq	6.56E-01	1.95E-05	3.29E-04	0.00E+00	6.93E+01	0.00E+00	0.00E+00	2.08E-05	8.88E-03	1.03E-04	-6.01E-02
ETP – fw*	CTUe	1.02E+02	7.94E-02	8.58E-02	0.00E+00	1.27E+03	0.00E+00	0.00E+00	8.47E-02	2.33E-01	4.64E-02	-4.96E+00
HTP – c*	CTUh	8.93E-09	1.59E-12	2.09E-12	0.00E+00	9.00E-08	0.00E+00	0.00E+00	1.70E-12	1.95E-11	7.11E-12	-3.03E-10
HTP – nc*	CTUh	1.77E-07	7.09E-11	1.16E-10	0.00E+00	1.30E-06	0.00E+00	0.00E+00	7.56E-11	1.17E-09	7.56E-10	-1.65E-08
SQP	dimension-less	4.66E+01	5.34E-02	4.73E-02	0.00E+00	2.29E+03	0.00E+00	0.00E+00	5.70E-02	2.41E-01	1.73E-02	4.96E+01

Acronyms
 PM = particulate matter emissions. IRP-HE = ionizing radiation potential-human exposure. ETP-fw = ecotoxicity (freshwater). HTP-c = human toxicity potential. cancer effects. HTP-nc = human toxicity potential. non-cancer effects. SQP = land use related impacts.

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Resource use indicators

Indicator	Unit	Results per meter of LOUVER inset										
		A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	6.35E+01	9.12E-03	1.75E-02	0.00E+00	3.47E+03	0.00E+00	0.00E+00	9.73E-03	3.37E-01	1.25E-02	4.30E+00
PERM	MJ	3.98E+00	0.00E+00	-3.98E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	6.75E+01	9.12E-03	-3.97E+00	0.00E+00	3.47E+03	0.00E+00	0.00E+00	9.73E-03	3.37E-01	1.25E-02	4.30E+00
PENRE	MJ	1.72E+02	1.08E-01	1.25E-01	0.00E+00	5.19E+03	0.00E+00	0.00E+00	1.15E-01	6.54E-01	8.32E-02	-1.86E+01
PENRM	MJ	1.07E+01	0.00E+00	-1.08E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.06E+01	0.00E+00	0.00E+00
PENRT	MJ	1.83E+02	1.08E-01	1.67E-02	0.00E+00	5.19E+03	0.00E+00	0.00E+00	1.15E-01	-9.92E+00	8.32E-02	-1.86E+01
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.68E-02
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m³	1.18E-01	1.02E-05	1.37E-04	0.00E+00	1.90E+00	0.00E+00	0.00E+00	1.09E-05	2.09E-03	2.11E-05	-7.89E-03

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Waste indicators

Indicator	Unit	Results per meter of LOUVER inset										
		A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	7.95E-06	3.49E-12	2.39E-10	0.00E+00	7.32E-06	0.00E+00	0.00E+00	3.72E-12	5.10E-10	4.27E-12	8.87E-09
Non-hazardous waste disposed	kg	5.68E-01	1.68E-05	2.23E-02	0.00E+00	4.48E+00	0.00E+00	0.00E+00	1.79E-05	8.56E-02	4.26E-01	-5.37E-02
Radioactive waste disposed	kg	5.94E-03	1.39E-07	2.08E-06	0.00E+00	7.48E-01	0.00E+00	0.00E+00	1.49E-07	5.92E-05	9.26E-07	-4.28E-04

Output flow indicators

Indicator	Unit	Results per meter of LOUVER inset										
		A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	9.35E-02	0.00E+00	2.69E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.99E-02	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	2.20E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.79E-01	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Results for 1000 lumens during a reference life of 35000 hours produced by 1 meter of LOUVER and SPOT LINE inset (PSR-0014-ed2.0-EN-2023 07 13).

A conversion factor can be used for converting the results to 1000 lumens during a reference life of 35000 hours.

Conversion factors									
Variant	CRI	Length	A1-A3	A4	A5	B6	C1-C4	D	
LOUVER	80	1000	0.39	0.39	0.39	0.35	0.39	0.39	
	90	1000	0.45	0.45	0.45	0.41	0.45	0.45	
	80	1500	0.26	0.26	0.26	0.23	0.26	0.26	
	90	1500	0.30	0.30	0.30	0.27	0.30	0.30	
	80	2000	0.19	0.19	0.19	0.18	0.19	0.19	
	90	2000	0.22	0.22	0.22	0.20	0.22	0.22	
	80	2500	0.16	0.16	0.16	0.14	0.16	0.16	
	90	2500	0.18	0.18	0.18	0.16	0.18	0.18	
	80	3000	0.13	0.13	0.13	0.12	0.13	0.13	
	90	3000	0.15	0.15	0.15	0.14	0.15	0.15	
	SPOT LINE	80	1000	0.42	0.42	0.42	0.38	0.42	0.42
		90	1000	0.49	0.49	0.49	0.44	0.49	0.49
80		1500	0.28	0.28	0.28	0.25	0.28	0.28	
90		1500	0.33	0.33	0.33	0.30	0.33	0.33	
80		2000	0.21	0.21	0.21	0.19	0.21	0.21	
90		2000	0.24	0.24	0.24	0.22	0.24	0.24	
80		2500	0.17	0.17	0.17	0.15	0.17	0.17	
90		2500	0.20	0.20	0.20	0.18	0.20	0.20	
80		3000	0.14	0.14	0.14	0.13	0.14	0.14	
90		3000	0.16	0.16	0.16	0.15	0.16	0.16	

Conversion to SPOT LINE iset for MOVE IT PRO and lentgh versions 1000mm-3000mm

The light insets LOUVER and SPOT LIGHT are very similar but show some differences in their construction. Those differences have been accounted for in the LCA. The different length variants use the same material and production technology, but there are differences in the dimension/weight of the components. As they belong to an environmentally homogeneous family and meet the requirements outlined in the PEP-PCR-ed4-EN-2021 09 06 by PEP-ECO Passport, the results of the environmental performance indicators above can be scaled to the corresponding variants using the following conversion factors:

Scaling Factors for LOUVER and SPOT LINE insets:

Variant	Length	A1-A3	A4	A5	B6	C1-C4	D
LOUVER	1000	1	1	1	1	1	1
SPOT LINE	1000	1.05	1.09	1	1	1.05	1.04
LOUVER	1500	1.35	1.32	1.27	1.45	1.35	1.35
SPOT LINE	1500	1.42	1.45	1.27	1.45	1.43	1.40
LOUVER	2000	1.61	1.53	1.27	1.85	1.70	1.61
SPOT LINE	2000	1.69	1.70	1.27	1.85	1.81	1.66
LOUVER	2500	1.96	1.86	1.55	2.23	2.05	1.96
SPOT LINE	2500	2.06	2.06	1.55	2.23	2.19	2.03
LOUVER	3000	2.22	2.07	1.55	2.55	2.40	2.22
SPOT LINE	3000	2.33	2.31	1.55	2.55	2.57	2.30

Information related to the sectorial EPD

This EPD is not sectoral.

Differences from previous versions

This is the first version of the EPD.

EN 15193-1:2017+A1:2021 Energy performance of building – Energy requirements for lighting

EN 15804:2012+A2:2019/AC:2021 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products.

European court of auditors, EU actions and existing challenges on electronic waste, Review No. 4, 2021

General Programme Instructions of the International EPD® System. Version 4.0.

ISO 14025:2006 - Environmental labels and declarations - Type III environmental declarations - Principles and procedures

ISO 14040:2021 Environmental management – Life cycle assessment – Principles and framework

ISO 14044:2021 Environmental management – Life cycle assessment – Requirements and guidelines

LCA Background Report, Insets for MOVE IT PRO: LOUVER/SPOT LINE, XAL GmbH, 2024-12-20

LCA for Experts 10.9.0.20 (Sphera)

PCR-ed4-EN-2021 09 062021. P.E.P. Association. Product Category Rules for Electrical, Electronic and HVAC-R Products. http://www.pep-ecopassport.org/fileadmin/user_upload/PEP-PCR-ed4-EN-2021_09_14.pdf

PSR-0014-ed2.0-EN-2023 07 13. PSR SPECIFIC RULES FOR LUMINAIRES. According to PSR-modele-ed2-EN-2021 11 18. <https://register.pep-ecopassport.org/documents/public/PSR-0014-EN>

Product category rules (PCR) 2019:14 Construction products version 1.3.4., 2024-04-30, The EPD International, 2024

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